

Section 20

Diesel Control System (DCS)

DIESEL SHUTDOWN

The purpose of the electronic shutdown system is to prevent the engine running outside of the predetermined safe operating parameters.

The following sensors are fitted to the machine:

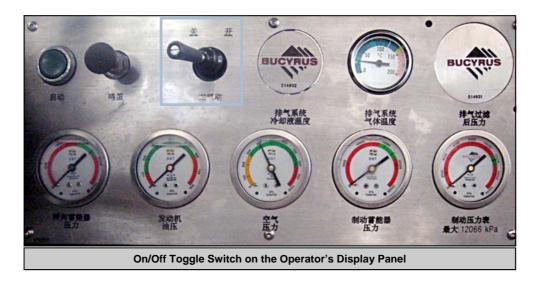
Hi Methane Shutdown (1%) Shuts engine down Lo Methane Warning (0.5%) Warning message Warning message/shutdown after 30 minutes Charge Failure Engine Oil Pressure Shuts engine down Engine Coolant Level Shuts engine down Hydraulic Oil Level Warning message Shuts engine down **Engine Coolant Temperature Exhaust Scrubber Temperature** Shuts engine down **Exhaust Outlet Temperature** Shuts engine down Power Up Pressure Switch (PUPS) System start up Wet Scrubber Water Level 1 Shuts engine down Wet Scrubber Water Level 2 Shuts engine down





SYSTEM OPERATION

1. **Toggle the on/off toggle switch to the** *on* **position:** This will activate the DCS electronics. The system will display "Waiting for methane sensor warm up" and the methane LED will be illuminated. After approximately 20 seconds the screen display will read "Pre run checks" while the DCS checks that the system is ready to start. Once this is completed the screen will display "Waiting for start". The engine can now be started. If the engine is not started within 20 seconds the DCS will shut itself down. To restart the system toggle the on/off toggle switch to *off* then back to *on*.



- 2. **Start engine:** Activate the engine start button. After the engine has started, the display will read "Engine running".
- 3. **After starting the engine** if the alternator is not charging the engine will run for a predetermined period of time before shutting down.
- 4. Drive machine normally.
- 5. **Shutdown:** When finished with the machine, toggle the on/off toggle switch to the *off* position. This will deactivate the DCS electronics, thus cutting power to the solenoid and shutting off pilot air pressure to the fuel shut off cylinder and the engine will stop.
- 6. **After a shutdown** whether by the operator or an engine trip, if the up or down arrows are pressed the system will return to "Waiting for start".